<table>
<thead>
<tr>
<th>No</th>
<th>Section</th>
<th>Projects</th>
<th>Persons In-Charge</th>
<th>Implementation Date</th>
<th>Status</th>
<th>Expected Water Saving (m³/month)</th>
<th>Accumulated Water Saving June 2019 (m³)</th>
</tr>
</thead>
</table>
| 1  | Bleaching | 1) Raise water pond for cleaning at CBP1 and CBP2  
2) Stop bleaching process for ITY to achieve dark color  
3) To stop water usage for HP finish  
4) To control soaking rate at SHB for High Volume and CSI order  
5) To stop machine 1 day for each machine CBP and MZ for every week | Ramaz / John  
HP Lee / Aman  
HP Lee / Aman  
HP Lee / Ramaz / Shahry  
Ramaz / HP Lee | March 2018  
August 2018  
August 2018  
May 2019  
January 2019 | Completed  
Completed  
Completed  
Under Study  
Implemented | 20  
260  
900  
0  
1,800 | |
| 2  | Dye House | 1) To revise process conditions for certain order (response: making process) | Nish / KH Noor | February 2019 | Implemented | 120 | 10 |
| 3  | Finishing | 1) OOSO for MBB to stop OBA padding  
2) Uniform for TULN (OOSO) and CNC / LW / Gensitech  
3) To study revamp chemical valve structure  
4) To install pure water for finishing cut and chemicals Machines  
5) Depths washing for Finishing Chemical Preparation | LH Lee / Lawrence  
Nish / Fazal  
Fazal / Faiz  
Fazal / Mohsin  
Fazal / Shuaib | March 2018  
August 2018  
June 2019  
June 2019  
May 2019 | Completed  
Completed  
Under Study  
Under Study  
Completed | 20  
2,800  
0  
0  
36 |
| 4  | Printing | 1) Raise recycled pure water instead of PBA water to wash and clean machine by high water pressure pump (not suitable due to low water pressure will use for drum cleaning) | Afruz Stan / John | July 2019 | Completed | 4,000 | 36 |
| 5  | General | 1) Glue pond water to Bleaching  
2) Water from CODBQ Cooling Tower to remove  
3) To collect more water from sand cops  
4) Limitation in total water flow rate to replace water usage  
5) Bake box water to remove  
6) To create awareness among all employees about water saving and SOP follow up at production | Arof PA /  
Muhammad M/I Chong / John  
John / Rizvi  
John / Rizvi  
John / Rizvi  
John / Rizvi | April 2019  
July 2019  
May 2019  
March 2019  
June 2020  
February 2020 | Completed  
In progress  
Completed  
Completed  
In progress  
Intangible | 12,000  
1,000  
2,400  
3,000  
1,000  
Intangible | 6,255  
0  
600  
700  
0  
Intangible |

Expected Water Saving (m³/month) = **29,320**  
Accumulated Water Saving June 2019 (m³) = **9,786**