<table>
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</table>
| 1  | Bleaching | 1) To stop machine 1 day for each machine CRS and MLZ for every week  
2) To control roller machine water level | Ramnath / VP Lee | January 2019 | Implemented | 1,800 | 2,753 |
| 2  | Bleaching | 1) To ship suction for CRS / PC / CVC / B & A machine  
2) To replace running chemicals with chemical over flow | Pankaj / Pankaj | August 2018 | Completed | 1,800 | 1,250 |
| 3  | Bleaching | 1) To monitor efficiency of chemical proportioner (reduce wasted)  
2) To make a standard control open valve of valve at 0.4 bar | Pankaj / Pankaj | Sept 2019 | Under Study | Under Study | 0 |
| 4  | General | 1) Rollers push water to Bleaching  
2) Water from COOES Cooling Tower to recover  
3) To collect pure water from industrial machine  
4) Laminating to install floor water to control water usage  
5) Roller clean water to recover  
6) To create awareness among all employees about water saving and SOP follow up at production | Arvind / Alok  
Arvind / Alok  
Arvind / Alok  
Arvind / Alok  
Arvind / Alok  
Arvind / Alok | April 2018  
July 2019  
May 2015  
March 2015  
Sept 2019  
February 2019 | Completed  
In progress | Completed  
Completed | 3,000 | Intangible | 3,156 | Intangible | 3,156 | Intangible | 3,156 |

Expected Water Saving (m3/month) = 54,000  
Accumulated Water Saving July 2019 (m3) = 23,483