<table>
<thead>
<tr>
<th>No</th>
<th>Section</th>
<th>Projects</th>
<th>Person In-Charge</th>
<th>Implementation Date</th>
<th>Status</th>
<th>Expected Saving Per Month (m³)</th>
<th>Accumulated Water Saving March 2018 (m³)</th>
</tr>
</thead>
</table>
| 1  | Bleaching | 1) Revised flow-rate 1st section washer for vask box no 1 and 3 at CRB 2M  
      2) Stop 2nd time bleaching process during RB for item which need 2 time pre treatment  
      3) Active classification to skip water rinse  
      4) Reuse water pond for cleaning at CRBM and MZDI | Sonja / Patrick  
      NP Lee / Chank  
      NP Lee / Chank  
      Chank / John | August 2017  
      April 2018  
      April 2018  
      March 2018 | Completed  
      In progress  
      Under Study  
      In progress | 200  
      48  
      0  
      0 | |
| 2  | Dyehouse | 1) Improve Washing Practice of SN-475 CP 6K (K5) Finish by low temperature rotary engine  
      2) Use water from boiler pond for pre steam floor and machinery cleaning  
      3) Use water from boiler pond for dry floor and machines cleaning  
      4) Use water from boiler pond for Dyehouse Chemical Preparation area cleaning  
      5) To collect the clear water from jet dye process | CM Tan / Joanne  
      CM Tan / Roki  
      CM Tan / Roki  
      CM Tan / Roki  
      CM Tan / Roki | August 2017  
      October 2017  
      October 2017  
      October 2017  
      April 2018 | Completed  
      Completed  
      Completed  
      Completed  
      Under Study | 80  
      950  
      950  
      14  
      0 | |
| 3  | Finishing | 1) Reduce 1 step process by skip CM05 second padding  
      2) Install timer for auto cleaning shower valve at finishing auto Reporter  
      3) CR004 for M50 to skip OBA padding | NP Chong / Nahb  
      Nahb / Fazal / BH Lee | October 2017  
      October 2017  
      March 2018 | Under Study  
      Completed  
      In progress | 350  
      65  
      0 | |
| 4  | General | 1) Stop dying process at DyeKivas (Pigment Dyeing Project)  
      2) Reuse of boiler water from Cape Plant at Bleaching Section for CRB Machine  
      3) RO water production plant, Bore water recovery back to waste reservoir | Joana / Najib / CM Tan / Chank  
      Saya Pao / Solomon / MN Chang / John / Ansh  
      John | October 2017  
      May 2018  
      June 2017 | Completed  
      In progress  
      Completed | 1700  
      0  
      1400 | |

Total Expected Water Saving per month (m³) = 10,176
Total Accumulated Water Saving March 2018 (m³) = 2,000

No idea or project added